

CHAPTER 17

LEG RESTRAINT GARTERS

Section 17-1. Leg Restraint Garters, EA-6B and F-14 Aircraft with GRU-Type Ejection Seats

17-1. DESCRIPTION.

17-2. The Leg Restraint Garters are fitted to an aircrew-member's legs and are attached to the ejection seat by leg restraint lines to provide leg restraint during ejection.

17-3. CONFIGURATION.

17-4. Each garter consists of two straps, each containing an adapter and a keeper and joined by two lengths of webbing. Attached to the lower strap is a quick release fitting for a quick release fitting (figure 17-1). The quick release fitting under normal conditions provides a convenient separation from the ejection seat leg restraint lines by the aircrewmember. Under emergency conditions, the quick release fitting provides speedy leg separation from the ejection seat if the leg restraint lines do not release.

17-5. APPLICATION.

17-6. This garter is designed for EA-6B aircrewmembers using GRUEA7 and F-14 aircrewmembers using Type GRU7A ejection seats.

17-7. MODIFICATIONS.

17-8. There are no modifications to the Leg Restraint Garters authorized at this time. Repair and fabrication instructions are listed in table 17-1.

17-9. MAINTENANCE.

17-10. The aircrewmember's responsibility for garter maintenance is limited to inspection. Repairs or other maintenance actions required shall be performed by Intermediate Level maintenance or above, unless otherwise specified.

Table 17-1. Leg Restraint Garters, Restraint/Fabrications, EA-6B and F-14

Description of Repair/Fabrications	Repair Paragraph Number	Fabricate Paragraph Number
Leg restraint garter assembly	As required	17-25
Upper strap	17-18	17-21
Lower strap	17-18	17-22
Keeper	Replace	17-23
Connecting strap	Replace	17-24
Adapter, reversible, friction	Replace	N/A
Quick release fitting	Replace	N/A

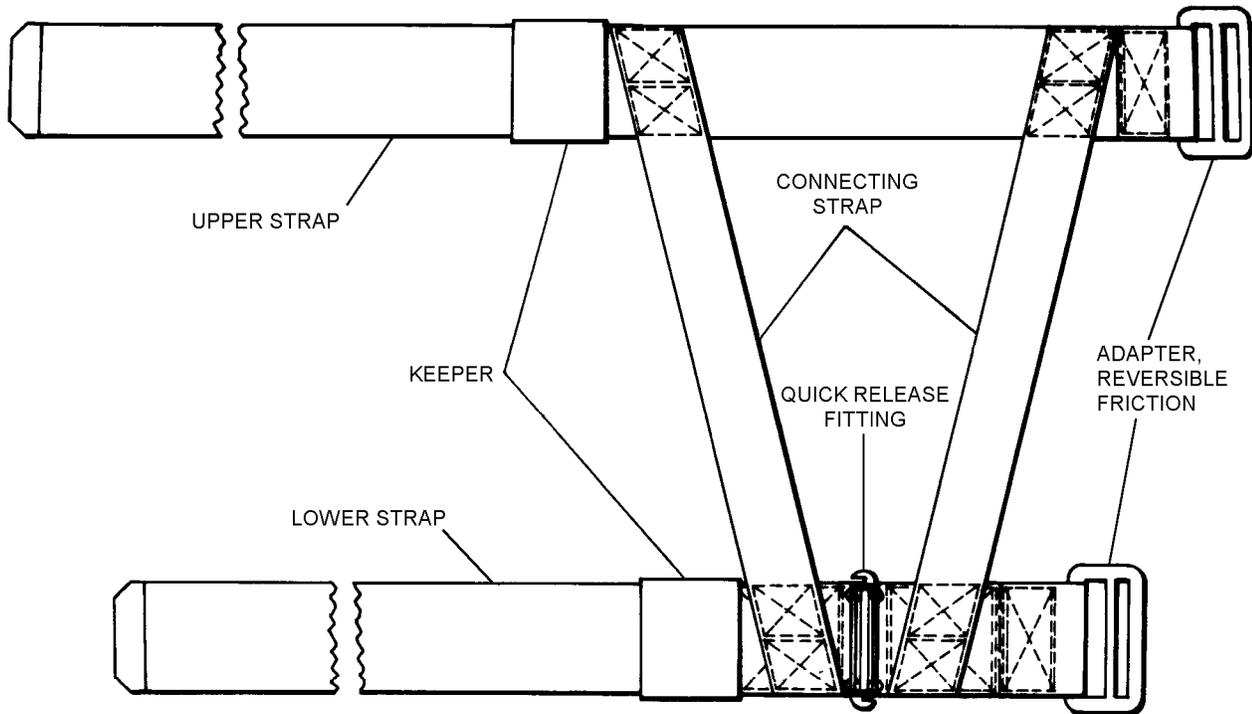


Figure 17-1. Leg Restraint Garter Assembly

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17-11. INSPECTION. The garter shall be subjected to Preflight, Calendar and Issue Inspections by the aircrewmember before use.

17-12. Preflight Inspection. Examine the following:

1. Webbing: cuts, tears, open seams, contamination.
2. Stitching: loose, broken.
3. Hardware: corrosion, crack, secure.

17-13. Calendar Inspection. No calendar inspection is required.

17-14. Issue Inspection. Perform inspection before the garter is placed in service. Refer to paragraph 7-12.

17-15. CLEANING. Do not clean. Replace any contaminated webbing.

17-16. REPAIR. Repairs shall be performed by Intermediate maintenance or above using sage green colored materials or olive drab colored materials.

17-17. Webbing Stitch Repair. Start stitch at affected end, stitch across affected area to stitch line end.

Use size 6 nylon thread (V-T-295), color optional. Stitches four to six per inch.

17-18. Upper/Lower Straps Webbing Repair. Damaged strap ends may be replaced. Refer to Figure 17-2 for details.

Materials Required

Quantity	Description	Reference Number
As Required	Webbing, nylon, Type XXVII	MIL-W-4088 NIIN 00-530-1489
As Required	Thread, nylon, size 6, olive drab	V-T-295 NIIN 00-559-5211
	or	
	Thread, nylon, size 6 sage green	V-T-295 NIIN 00-204-3838

17-19. DISASSEMBLY. Remove and retain acceptable metal parts (3) for reuse from rejected leg restraint straps. Scrap webbing.

17-20. FABRICATION. Instructions for fabrication of straps and garters are as follows:

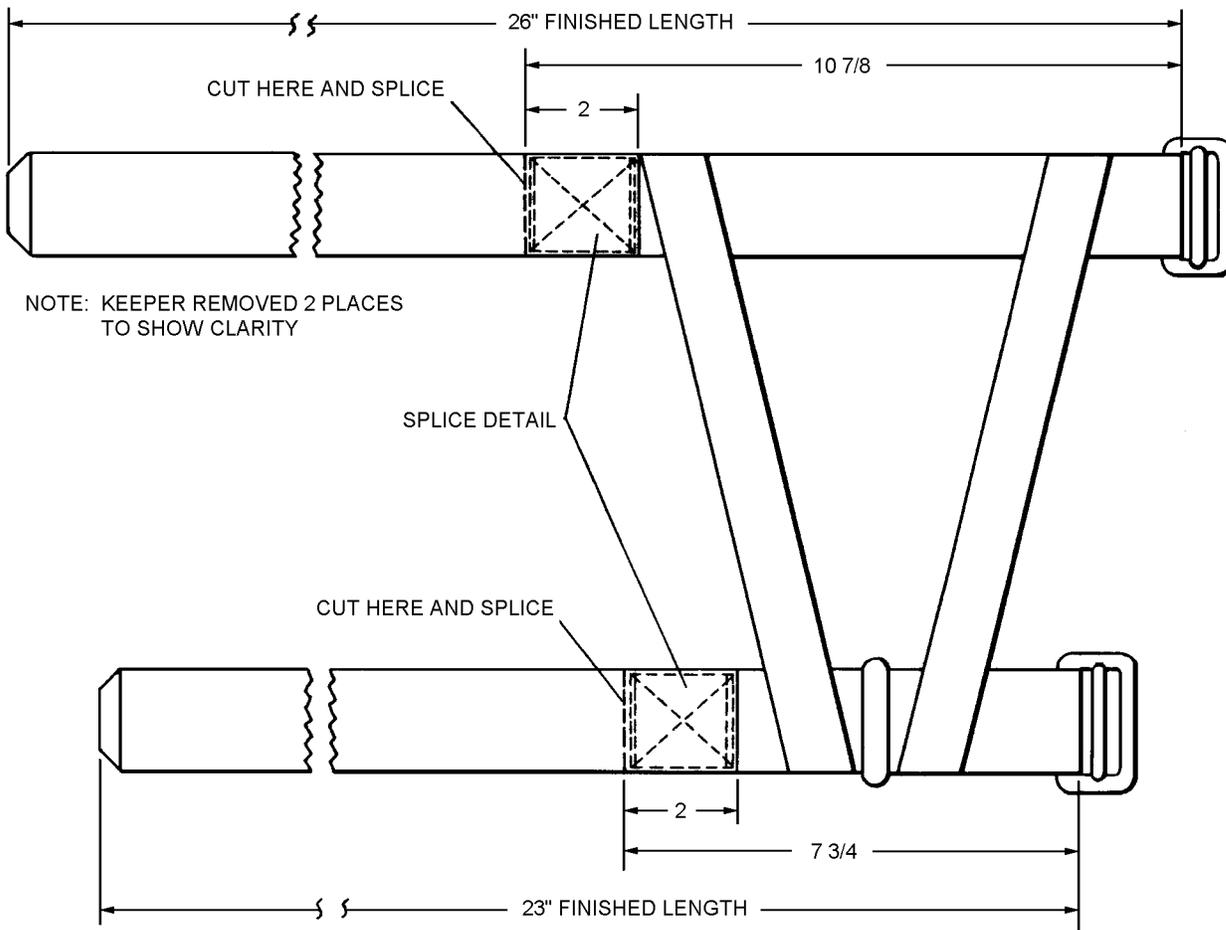


Figure 17-2. Upper and Lower Strap Repair

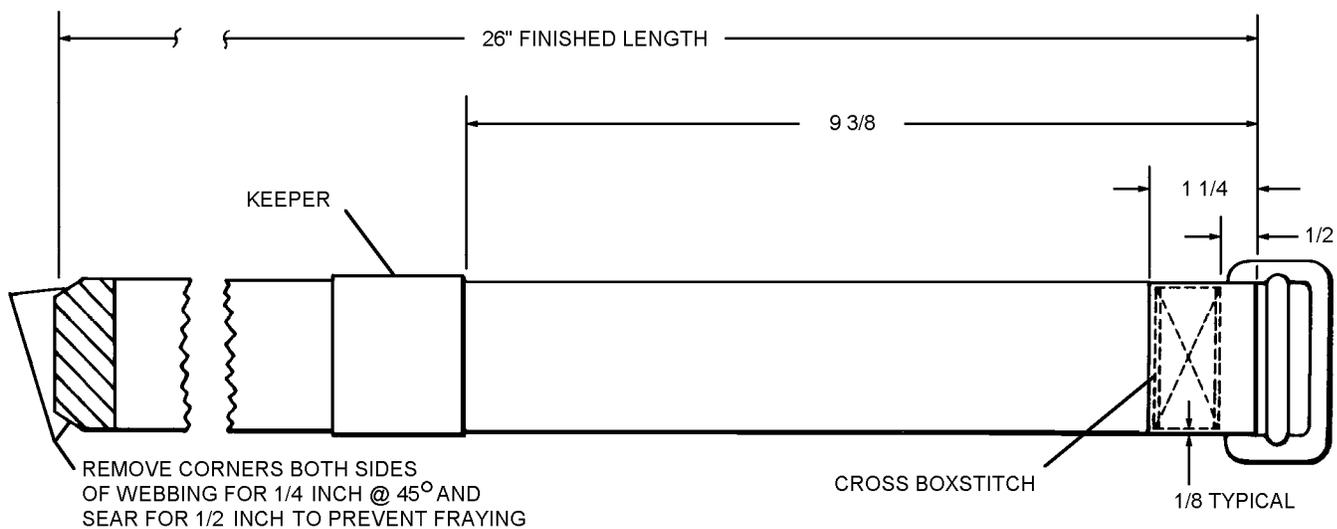


Figure 17-3. Upper Strap

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17-21. Upper Strap Fabrication. Reference Figure 17-3 and 17-4 for details.

Materials Required (Cont)

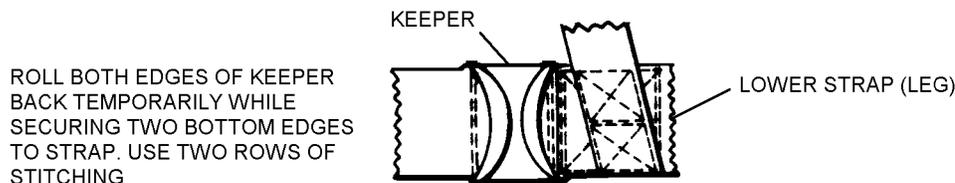
Materials Required			Quantity	Description	Reference Number
Quantity	Description	Reference Number	As Required	Thread, nylon, size 6	V-T-295 NIIN 00-559-5211
28 inches	Webbing, nylon, Type XXVII	MIL-W-4088 NIIN 00-530-1489	1	Adapter, reversible, friction	MBEU-4045 NIIN 00-939-8441
1	Keeper, elastic	See para 17-23	1	Quick release fitting	MBEU-9070 NIIN 00-936-9726
As Required	Thread, nylon, size E	V-T-295 NIIN 00-204-3884	1. Sear webbing end. Reeve through adapter.		
As Required	Thread, nylon, size 6	V-T-295 NIIN 00-559-5211	2. Crossbox stitch adapter in place. Use thread size 6.		
1	Adapter, reversible, friction	MBEU-4045 NIIN 00-939-8441	3. Install quick release fitting. Use 4-5/8 inch webbing. Use thread size 6.		
1. Sear webbing end. Reeve through adapter.			4. Sew keeper onto strap. Use thread size E.		
2. Crossbox stitch adapter in place. Use thread size 6.			5. Cut to correct length. Remove corners. Sear end.		
3. Sew keeper onto strap. Use thread size E.					
4. Cut to correct length. Remove corners. Sear end.					

17-23. Keeper Fabrication. Reference Figure 17-6 for details.

17-22. Lower Strap Fabrication. Reference Figure 17-4 and 17-5 for details.

Materials Required

Materials Required			Quantity	Description	Reference Number
Quantity	Description	Reference Number	4-3/4 inches	Webbing, elastic cotton, Class I, 1-1/2 inches wide gray	MIL-W-5664 NIIN 00-989-7171
25 inches	Webbing, nylon, Type XXVII	MIL-W-4088 NIIN 00-530-1489	As Required	Thread, nylon, size E	V-T-295 NIIN 00-204-3884
4-5/8	Webbing, nylon, Type XXVII	MIL-W-4088 NIIN 00-530-1489	1. Locate and mark connecting strap on upper and lower straps.		
1	Keeper, elastic	See para 17-23	2. Crossbox stitch connecting straps.		
As Required	Thread, nylon, size E	V-T-295 NIIN 00-204-3884			



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Figure 17-4. Slide Keeper Attachment Stitching (Typical)

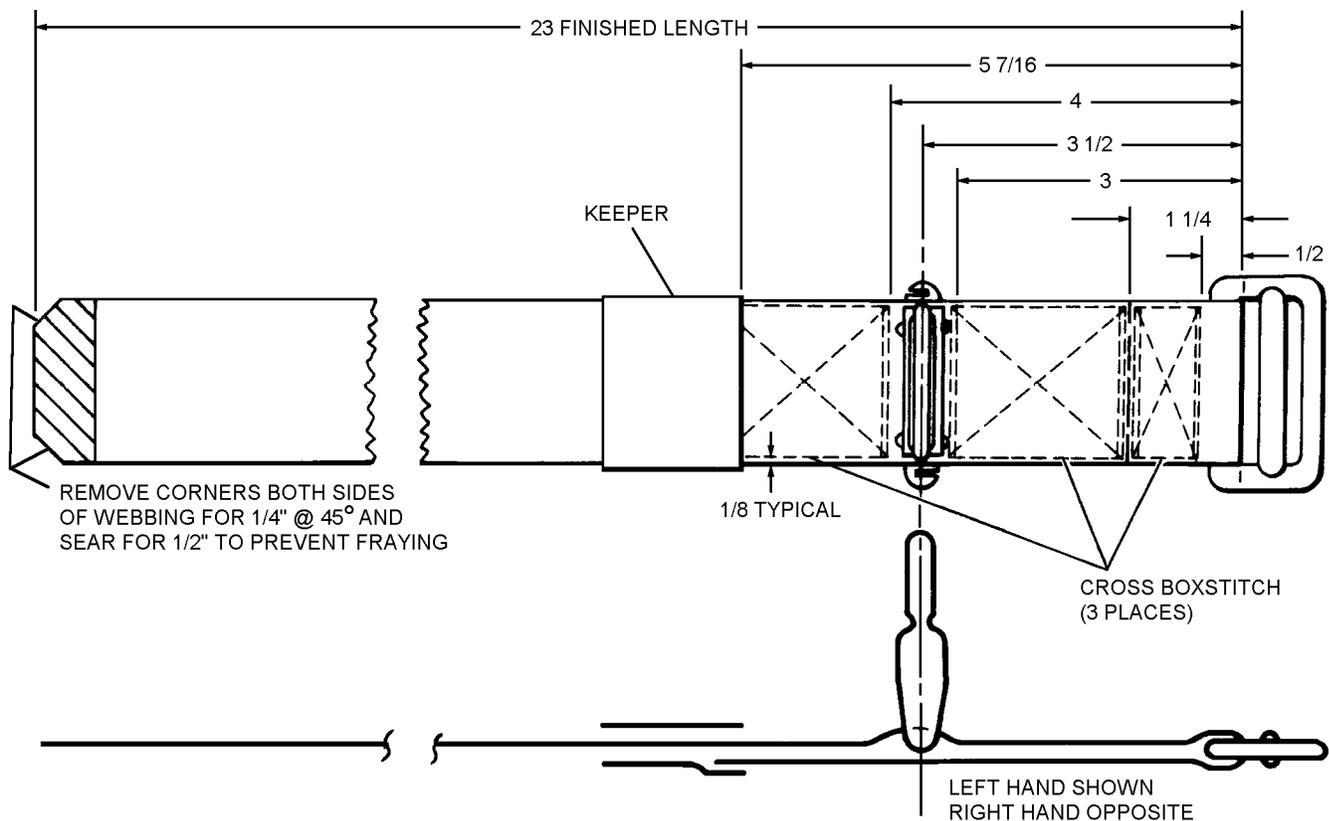


Figure 17-5. Lower Strap

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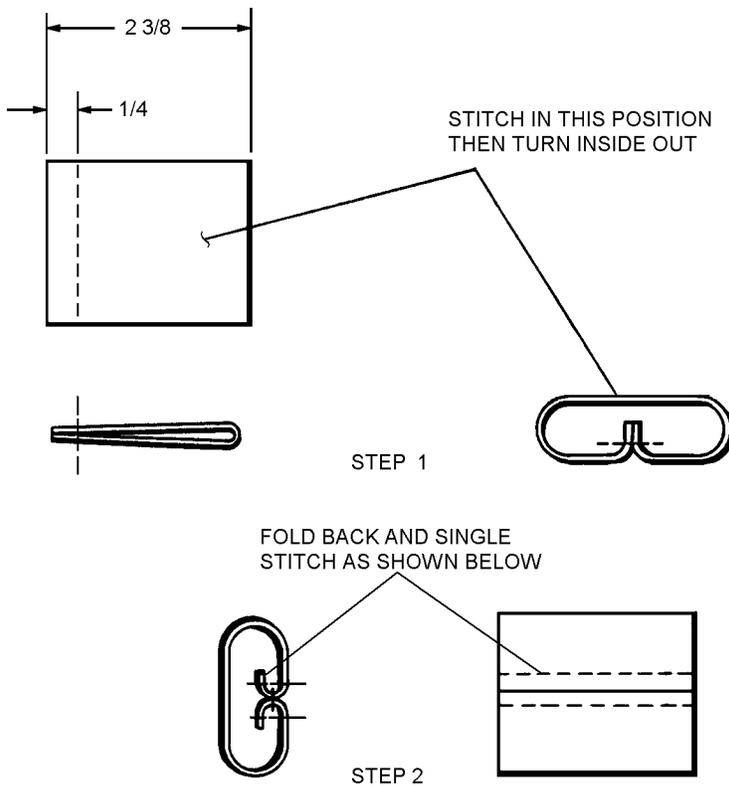


Figure 17-6. Keeper

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17-24. Connecting Strap Fabrication. Refer to figure 17-7 for details.

2. Trim to match upper and lower straps outer edges.
3. Sear tape at both ends.

Materials Required

Quantity	Description	Reference Number
22 inches	Tape, nylon, Type II, 1-inch	MIL-T-5038 NIIN 00-260-6910
	or	
	Tape, nylon, Type IV, 1-inch	MIL-T-5038 NIIN 00-261-8579
	or	
	Webbing, nylon, Type XVII, 1-inch	MIL-W-4088 NIIN 00-260-6906

1. Locate and align strap on upper and lower straps.

17-25. Leg Restraint Garter Fabrication. Refer to figure 17-7 for details.

Materials Required

Quantity	Description	Reference Number
1	Upper strap	See para 17-21
1	Lower strap	See para 17-22
2	Connecting straps	See para 17-24
As Required	Thread, nylon, size 6	V-T-295 NIIN 00-559-5211

1. Stitch with green inside. Use thread size E.
2. Turn inside out when completed.

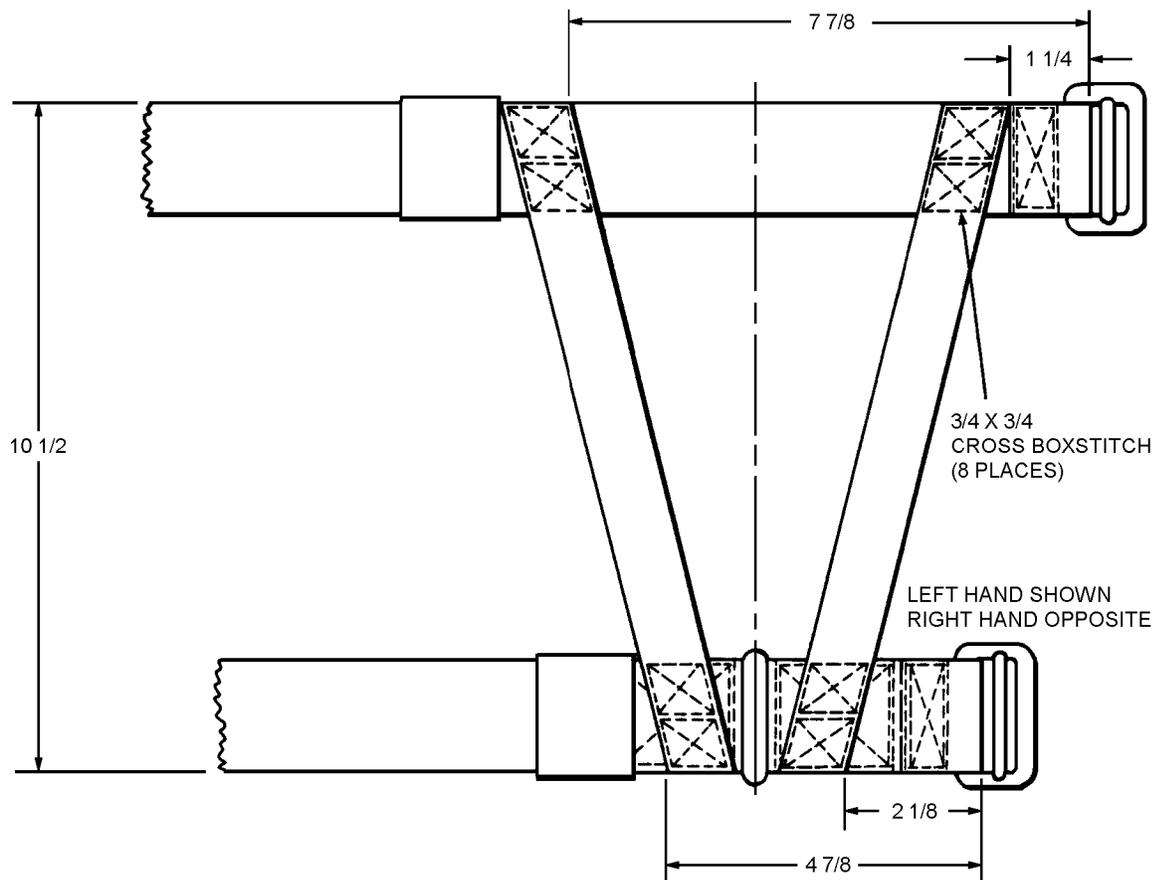


Figure 17-7. Connecting Straps Attachment to Upper and Lower Straps

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Section 17-2. Leg Restraint Garters (P/N 17C1167-1), AV-8 Aircraft with SJU-Type Ejection Seats

17-26. DESCRIPTION.

17-27. The garters, (P/N 17C1167-1, CAGE 96916) are fitted to the aircrewmember's legs. They are worn at the mid-calf position of each leg. When they are attached to the garter attach rings of the seat, they provide leg restraint during ejection from the aircraft.

17-28. CONFIGURATION.

17-29. Each garter consists of a single webbing strap with a quick release type buckle on one end and an adjusting ring bayonet fitting at the other end of the strap. A second quick release buckle is provided for attachment to the seat leg restraint line. The garters can easily be detached from the seat leg restraint line at the adapter ring and therefore can be worn to and from the aircraft.

17-30. APPLICATION.

17-31. The Ejection Seat Leg Restraint Garter (figure 17-8) is designed for use on AV-8 aircraft equipped with ejection seat types SJU-1/A, SJU-2/A, SJU-3/A, SJU-4/A, SJU-13/A, or SJU-14/A.

17-32. MODIFICATIONS.

17-33. Modifications by AV-8 ACC 495 added velcro tape to the garter and redesignated the garter P/N 17C1167-1. No further modifications are authorized at this time. Repairs and fabrication instructions are listed in [Table 17-2](#).

17-34. MAINTENANCE.

17-35. The aircrewmembers responsibility for garter maintenance is limited to inspection. Repairs or other maintenance actions shall be performed by Intermediate Maintenance Level or above unless otherwise specified.

17-36. INSPECTION. The garter shall be inspected by the aircrewmember before use.

17-37. Preflight Inspection. Examine the following:

1. Webbing for cuts, tears, open seams, and contamination.
2. Stitching for loose or broken stitches.
3. Hardware for corrosion, cracks, and security.

17-38. Calendar Inspection. No calendar inspection is required.

17-39. Issue Inspection. Perform inspection before the garter is placed in service. Refer to [paragraph 7-37](#).

Table 17-2. Leg Restraint Garters, Repairs/Fabrications, AV-8

Description of Repair/Fabrications	Repair Paragraph Number	Fabricate Paragraph Number
Webbing Stitch Repair	17-42	
Leg Restraint Garter, P/N 17C1167-1		17-43

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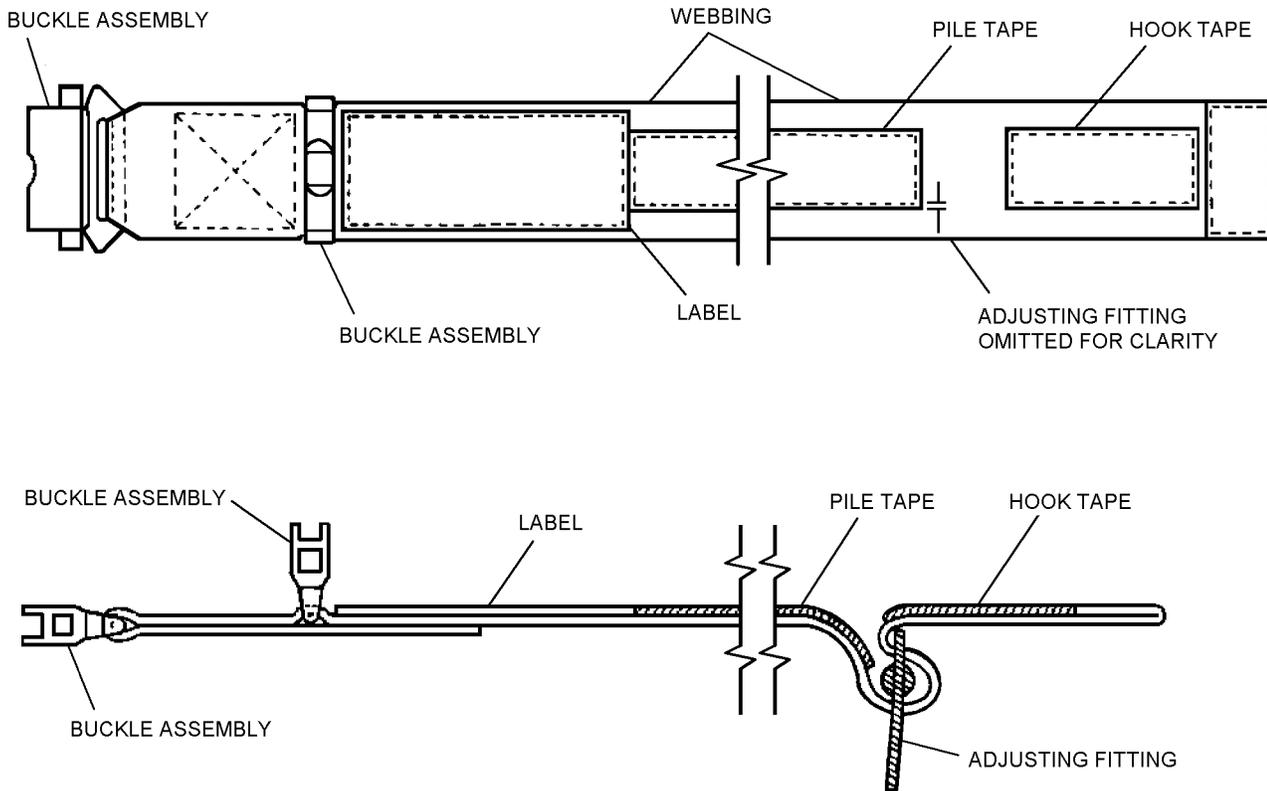


Figure 17-8. Leg Restraint Garter Assembly

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17-40. CLEANING. Do not clean. Replace any contaminated webbing.

17-41. REPAIR. Repairs shall be performed by Intermediate Maintenance or above.

17-42. Webbing Stitch Repair. Use size 6 nylon thread, color optional. Start stitching at affected end and stitch across affected area to stitch line end, stitches four to six per inch.

17-43. FABRICATION. Instructions for fabricating the Leg Restraint Garters for use in the AV-8 aircraft are as follows:

WARNING

Hardware components used on Leg Restraint Garter 17C1167-1 (CAGE 96916) are manufactured by Stencil Aero Engineering Corp (CAGE 24632) and are not interchangeable with similar components manufactured by Martin-Baker Aircraft Co. Ltd. (CAGE 35981).

Materials Required

Quantity	Description	Reference Number
As Required	Webbing, Nylon, Type VIII	MIL-W-4088 NIIN 00-261-8585
	or	
As Required	Webbing, Nylon, Type XIII	MIL-W-4088 NIIN 00-260-4585
	or	
As Required	Webbing, Nylon, Type XXVII	MIL-W-4088 NIIN 00-530-1489
As Required	Thread, Nylon, Type I Size FF	V-T-295 NIIN 00-267-3024
As Required	Thread, Nylon, Size E	V-T-295 NIIN 00-244-0609
As Required	Hook Tape, 1W, Type II, Class 1	MIL-F-21840 (CAGE 81349)
As Required	Pile Tape, 1W, Type II, Class 1	MIL-F-21840 (CAGE 81349)
2	Buckle Assembly	12345-1 (CAGE 24632)
1	Adjusting Ring Fitting	12348-1 (CAGE 24632)

1. Sear the ends of a 28-inch length of nylon webbing. Ensure no sharp edges remain.

2. Insert webbing through buckle assemblies and crossbox into position (figure 17-9) ensuring 4 5/8-inch fold back on back side of webbing.

NOTE

Stitching shall be Type 301, ASTM-D-6193, 8 to 11 stitches per inch using size FF nylon thread unless otherwise indicated.

3. At opposite end of webbing, box stitch 7/8-inch fold back on top side of webbing.

4. Sear ends of 11-inch length of one inch pile tape and sew to webbing using size E nylon thread 6 to 8 stitches per inch.

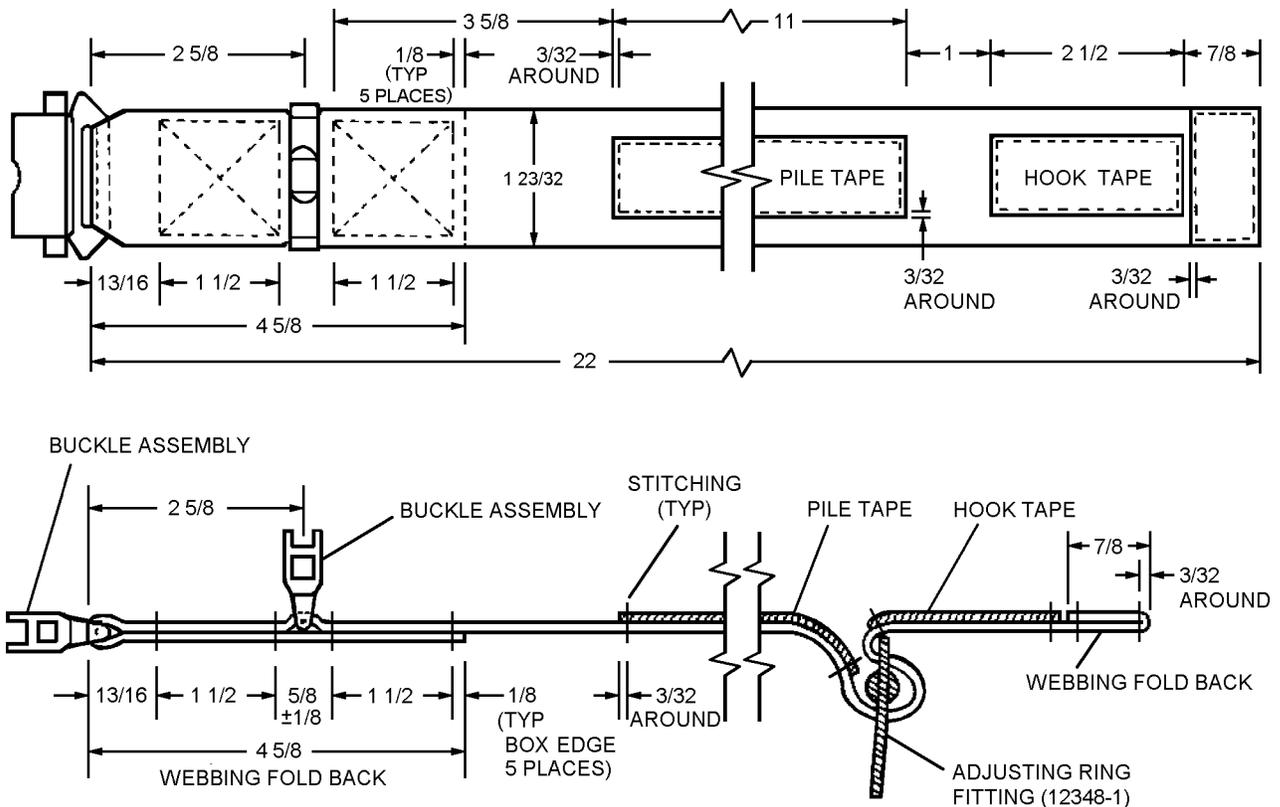
NOTE

All single needle stitching shall be back stitched not less than one half inch.

5. Sear ends of 2 1/2-inch length of one inch hook tape and sew to end of webbing as indicated using size E nylon thread 6 to 8 stitches per inch.

6. Reeve the end of the restraint garter through the adjusting ring fitting and position the fitting in the space on the garter between the hook and pile tapes.

7. Stamp P/N 17C1167-1 on back side of garter.



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Figure 17-9. Leg Restraint Garter Assembly (P/N 17C1167-1) Fabrication

Section 17-3. Leg Restraint Garters, F/A-18C/D/E/F, F-14D and T-45A/C Aircraft with SJU-17/SJU-17A-Type Ejection Seats

17-44. DESCRIPTION.

17-45. The leg garters are adjustable to an aircrew-member's legs and are attached to the ejection seat by leg restraint lines to provide leg restraint during ejection.

17-46. CONFIGURATION.

17-47. A set of garters is made up of 2 upper garters and 2 lower garters. The garters attach and adjust with quick-release connectors and arrowhead adjusting buckles, which are located on the inside of the legs when worn. Pendant straps, forming part of each upper garter and worn at the back of the legs, terminate in quick-release connectors. On the lower garters, similar quick-release connectors are attached directly to the garters at the back of the legs. Operation of all four quick-release connectors allow the occupant to vacate the aircraft while wearing the leg garters.

17-48. APPLICATION.

17-49. These garters are designed for F/A-18C/D/E/F, F-14D, and T-45A/C aircraft aircrewmembers using NACES, SJU-17/SJU-17A type ejection seats.

17-50. MODIFICATIONS.

17-51. There are no modifications to the leg garters authorized at this time.

17-52. MAINTENANCE.

17-53. Organizational level shall perform place-in-service, Daily/Special Inspections, minor sewing repairs and cleaning. All other maintenance actions shall be performed by intermediate level maintenance, unless otherwise specified. Repair and fabrication instructions are listed in [table 17-3](#).

17-54. INSPECTION.

17-55. Daily/Special Inspection. The garter shall be subjected to Daily/Special Inspections in conjunction with ejection seat inspections.

1. Webbing: cuts, tears, wear, contamination.
2. Stitching: loose, broken, worn, frayed.
3. Hardware: corrosion, cracking, security, damage.

Table 17-3. Leg Restraint Garters, Repairs/ Fabrications, F/A-18C/D/E/F, F-14D and T-45A/C

Description of Repair/Fabrications	Repair Paragraph Number	Fabricate Paragraph Number
Upper Strap Assy	17-58	17-62
Lower Strap Assy	17-58	17-63

17-56. Place-In-Service Inspection. Perform Daily/Special Inspection before the garter is placed in service. [Refer to paragraph 17-55.](#)

17-57. CLEANING. Clean webbing components as follows:



Do not machine wash or dry leg garters, possible damage to quick-release connector.

Materials Required

Quantity	Description	Reference Number
As Required	Detergent, General Purpose	MIL-D-16791 NIIN 00-282-9699
As Required	Cloth, Lint-Free, Type II	MIL-C-85043 NIIN 00-044-9281

1. Prepare detergent as required.
2. Apply solution to soiled area with spray or sponge.
3. Allow solution to remain on surface for a few minutes, then scrub with sponge or cloth.
4. Rinse surface thoroughly with water; wipe with cloth or sponge.
5. Repeat steps 1 thru 4 until material is clean.

6. Repeat [step 4](#) until material is free of all solution.

7. Allow leg garter to air dry thoroughly.

8. Inspect webbing and hardware for damage and ensure quick-release connectors are operating and will secure when connected.

17-58. REPAIR. Organizational level repairs shall be limited to stitching re-attaching of hook and pile tape, over stitching loose/broken stitching and identification tags. Replacement of webbing shall be performed by intermediate or above maintenance.

17-59. DISASSEMBLY. Remove and retain RFI metal parts for reuse from non-RFI leg restraint webbing. Discard webbing.



Leg restraint replacement is limited to a one time hardware reuse.

17-60. FABRICATION. To fabricate the Leg Restraint Garters, proceed as follows:

NOTE

Materials required shall apply to upper/lower leg restraints and keepers as required.

All stitching shall be in accordance with ASTM-D-6193, Type 301 lockstitch using 6 to 8 stitches per inch with 3/4-inch back stitch or over stitching minimum unless otherwise stated.

Use an old set of leg restraint garters as a sample when manufacturing new leg restraint garters.

Materials Required

Quantity	Description	Reference Number
As Required	Webbing, Nylon, Type VIII	MIL-W-4088 NIIN 00-261-8585
As Required	Thread, Nylon, Size E, Olive Drab or Sage Green	V-T-295 NIIN 00-204-3884 or Equivalent
As Required	Fastener, Tape, Pile	MIL-F-21840 A-A-55126 NIIN 00-901-9716
As Required	Fastener, Tape, Hook	MIL-F-21840 A-A-55126 NIIN 00-901-9717
As Required	Tape, Textile, TY I, CL I Cotton, Natural Keeper	MIL-T-43566 NIIN 00-254-0188 or Equivalent (See paragraph 17-63)

17-61. Keeper Fabrication ([Figure 17-10](#))

1. Sear cut a 5-inch length of type VIII webbing.
2. Fold webbing in half and sew 3 rows of stitching 3/8 inch from the cut ends.
3. Fold webbing inside out so the cut ends are on the inside.

NOTE

After installing keeper onto the leg restraint garter, fold ends of webbing away from each other to lay flat.

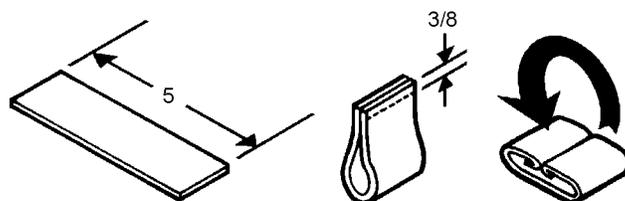


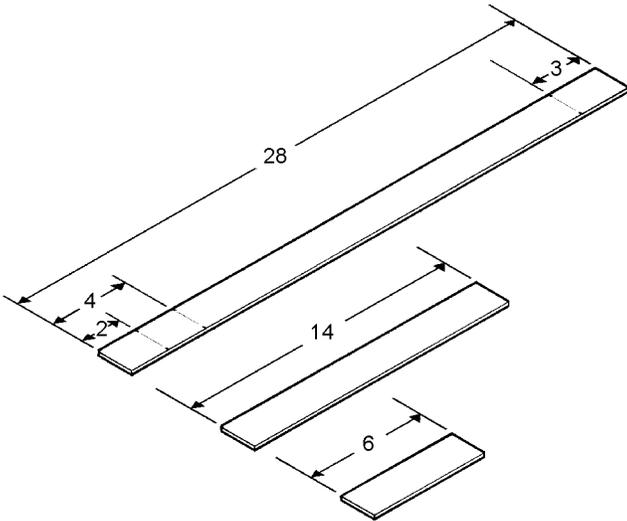
Figure 17-10. Keeper Fabrication

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17-62. Upper Strap Fabrication.

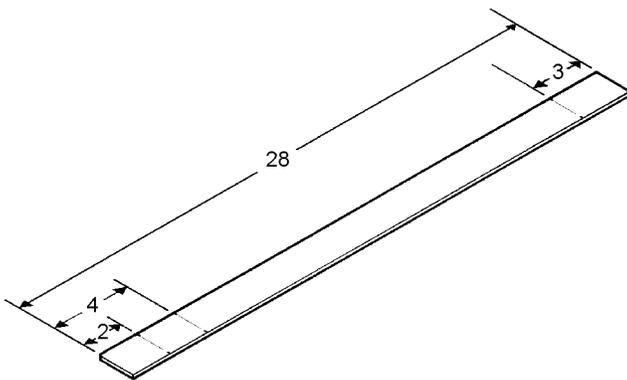
1. Sear cut 3 lengths of type VIII webbing, 28, 14 and 6 inches. Set 14 and 6-inch lengths aside (used in steps 14 and 20).



Step 1 - Para 17-62

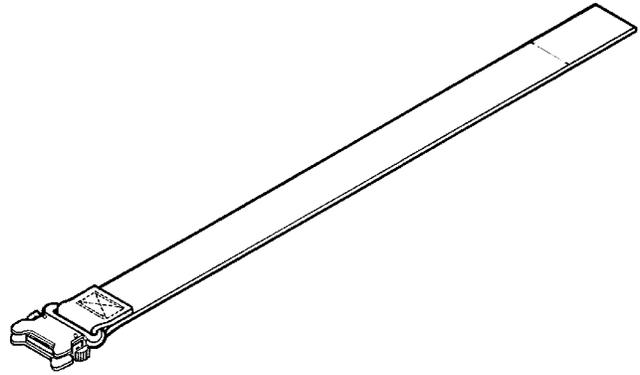
2. Measure and mark one end 2 inches and 4 inches.

3. Measure from opposite end 3 inches and mark webbing.



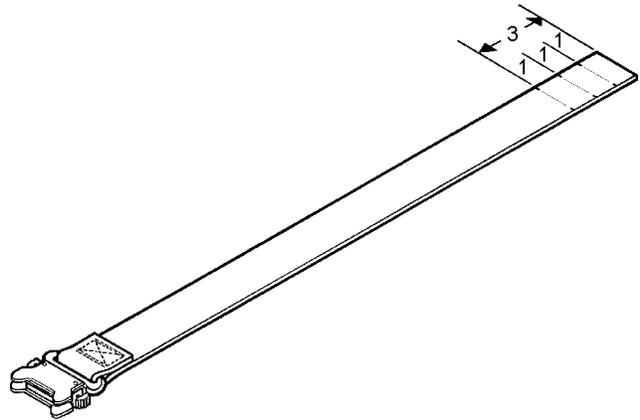
Steps 2 and 3 - Para 17-62

4. From end with 4-inch mark, install a female receiver to the 2-inch mark and fold to the 4-inch mark and sew a 1 3/8-inch by 1 inch cross boxstitch 1/8-inch from the edges of the webbing.



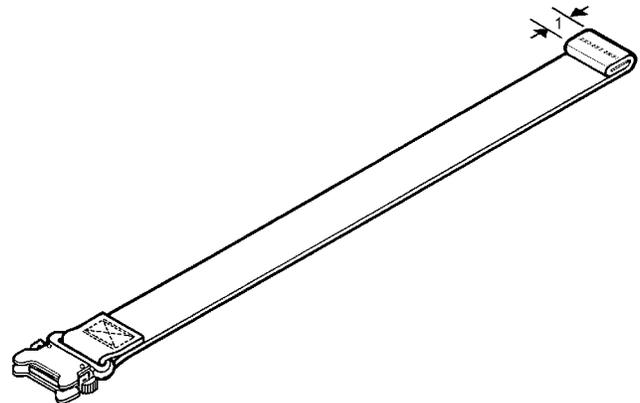
Step 4 - Para 17-62

5. Opposite end make 2, 1-inch folds to the 3-inch mark made in step 3.



Step 5 - Para 17-62

6. Sew center of folded webbing using 3 rows of stitching.



Step 6 - Para 17-62

7. Turn webbing with the folds facing the table, and measure 4 1/2 inches from the fold in the webbing with the female receiver, mark webbing.

8. Measure from the 4 1/2-inch mark, 15-inches and mark webbing.

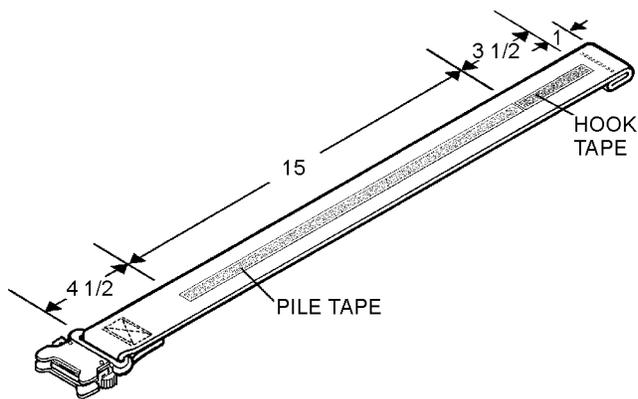
9. Measure 3 1/2-inches from the 15-inch mark made in step 8.

10. Cut a 3 1/2-inch length of hook tape.

11. Place hook tape centered on webbing, 1 inch from the folded edge and sew hook tape to the webbing 1/8 inch from the hook tape edge.

12. Cut a 15-inch length of pile tape.

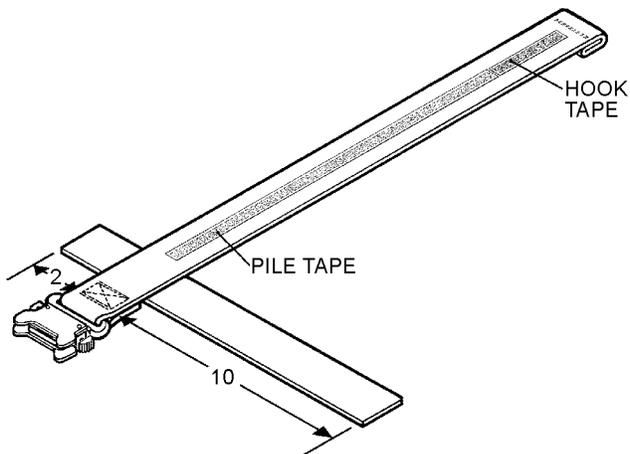
13. Place pile tape centered on webbing at the edge of the hook tape and sew pile tape to the webbing 1/8 inch from the pile tape edge.



Steps 7 thru 13 - Para 17-62

17p62s07

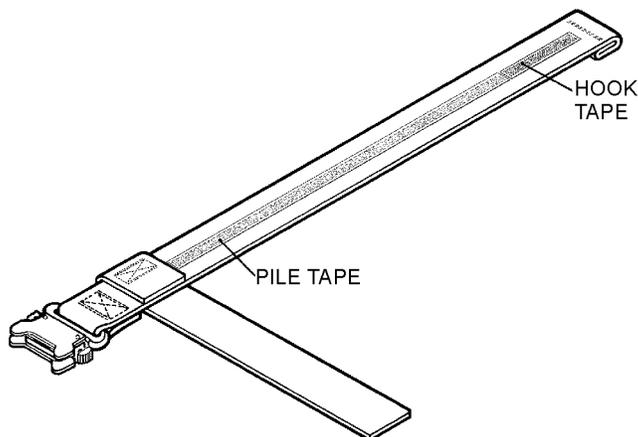
14. With female receiver webbing on table, hook/pile tape facing up, lay the 14-inch webbing cut in step 1 under the webbing with 10 inches on one side and 2 inches on the other side.



Step 14 - Para 17-62

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15. Fold the 2-inch end over the female receiver webbing and sew a 1 3/8 x 1 inch cross boxstitch from the folded edge of the webbing.

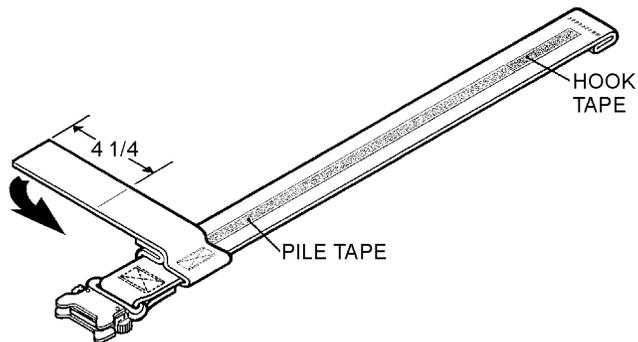


Step 15 - Para 17-62

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16. Fold the 10-inch end over the female receiver webbing and sew a 1 1/8 x 1 inch cross boxstitch from the folded edge of the webbing.

17. Measure and mark webbing 4 1/4 inches from the cut edge of the webbing.



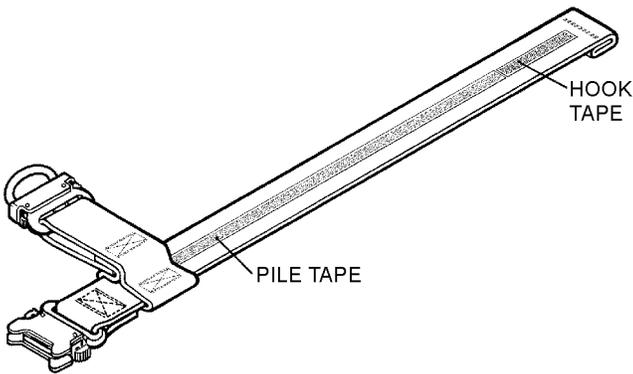
Steps 16 and 17 - Para 17-62

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18. Install a female receiver over the webbing to the 4 1/4 inch mark made in step 17 and fold webbing so the fold goes over the loose end sewn in step 16.

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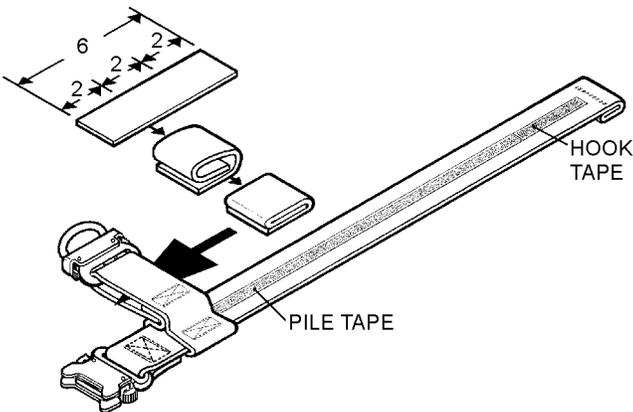
19. Sew the folded webbing 1/2 inch from cut edge using a 1 3/8 x 1 1/2 inch cross boxstitch.



Steps 18 and 19 - Para 17-62

17p62s18

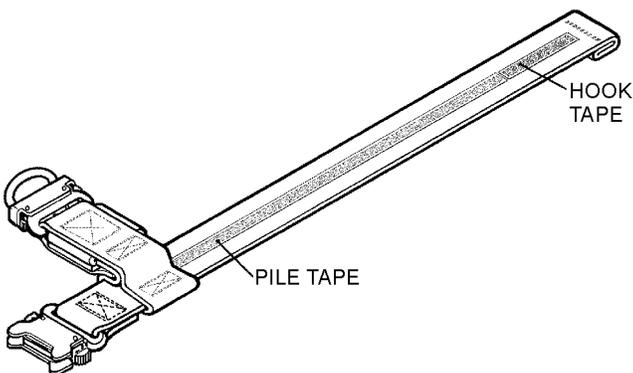
20. Using 6-inch length of webbing cut in step 1, fold outside edges in 2 inches overlapping webbing, creating 3 layers of webbing to be used as a spacer between the female receiver and inside cut edge of webbing.



Step 20 - Para 17-62

17p62s20

21. Sew the 5 layers of webbing together using a 1 3/8 x 1 1/4 inch cross boxstitch.



Step 21 - Para 17-62

17p62s21

NOTE

See Figure 17-11 for steps 22 thru 27.

22. Cut 2 4-inch lengths of cotton webbing. Set 1 aside for use in step 26.

23. Using 3/4-inch stencil letters, mark "UPPER" on the top edge of webbing centered lengthwise.

24. Using 1/2-inch stencil letters, mark the webbing with the date of manufacture under the word "UPPER".

25. Fold label webbing under 1/2 inch on both cut sides, and sew to either side of the short webbing, 1/8 inch from the edge of the label webbing.

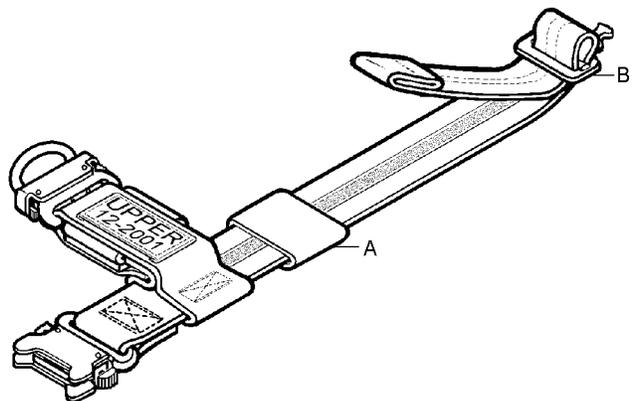
26. Using 1/4-inch stencil letters, mark 4 inch webbing cut in step 22 with the following information: unit identification, organizational code, unit name.

EXAMPLE: UIC: N000421
ORG CODE: WA4
UNIT: AIMD WEBSTER FIELD

27. Fold label webbing under 1/2 inch on both cut sides, and sew to the opposite side of the short webbing with the "UPPER" label attached, 1/8 inch from the edge of the label webbing.

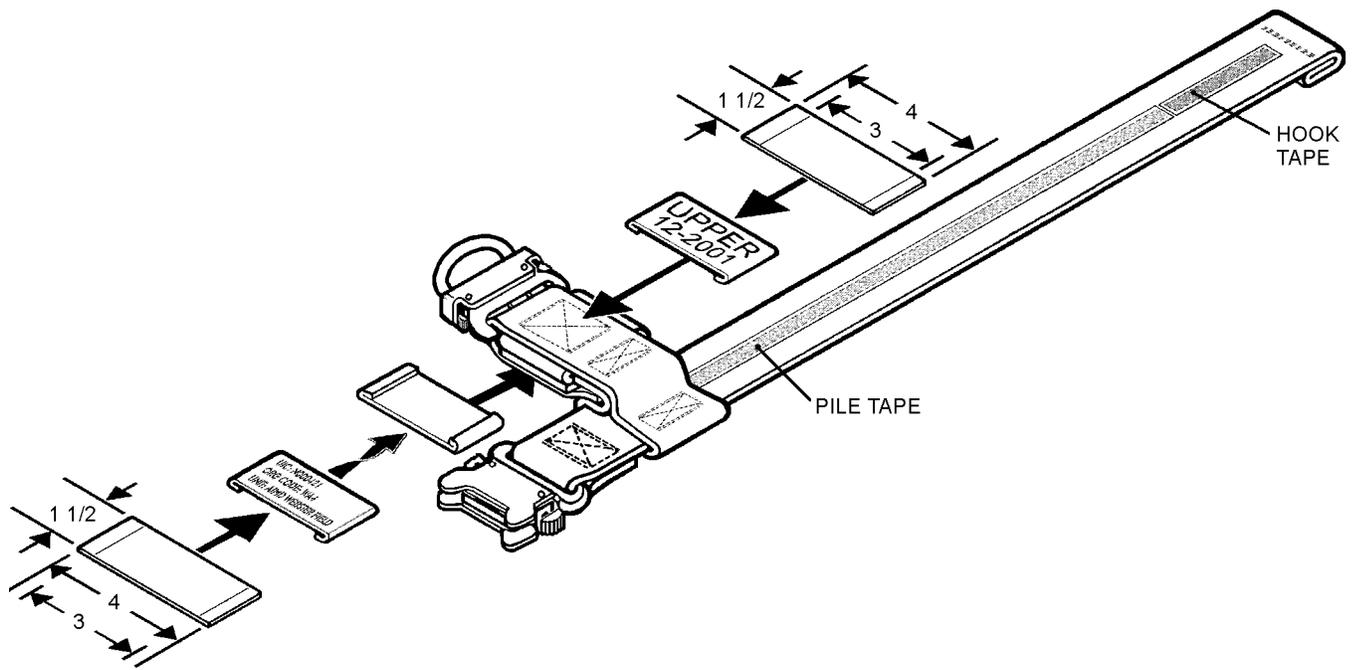
28. Install keeper over hook and pile end of webbing.

29. Install male fitting with bend of fitting facing inward.



Step 29 - Para 17-62

17p62s29

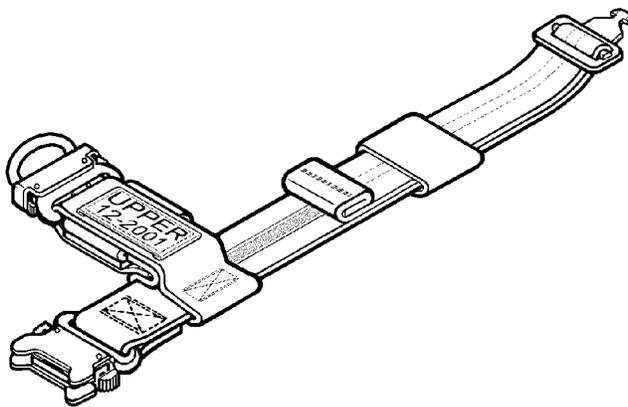


017011

Figure 17-11. Upper Leg Garter Fabrication

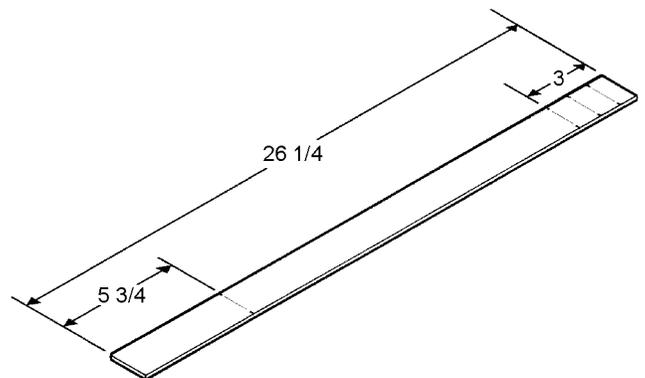
30. Slide keeper over loose end of webbing, securing the adjusting end webbing to the hook and pile tape.

2. Measure and mark one end 5 3/4 inches and 3 inches from the other end.



Step 30 - Para 17-62

17p62s30



Steps 1 and 2 - Para 17-63

17p63s01

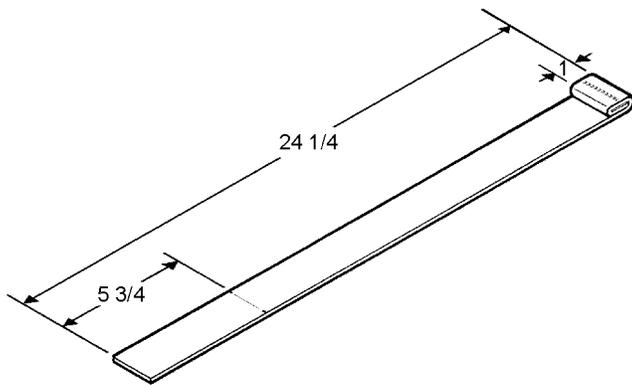
17-63. LOWER STRAP FABRICATION.

1. Sear cut a 26 1/4-inch length of type VIII webbing.

3. Make 2 1-inch folds to the 3-inch mark made in [step 2](#).

4. Sew center of folded webbing using 3 rows of stitching.

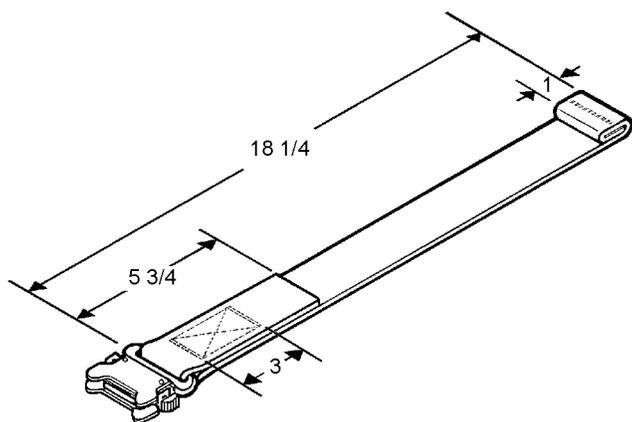
NAVAIR 13-1-6.5



Steps 3 and 4 - Para 17-63

17p63s03

5. At the 5 3/4-inch end, install a female receiver and fold webbing to the 5 3/4-inch mark and sew a 3 inch by 1 3/8 inch cross boxstitch 1/8 inch from the edges of the webbing.



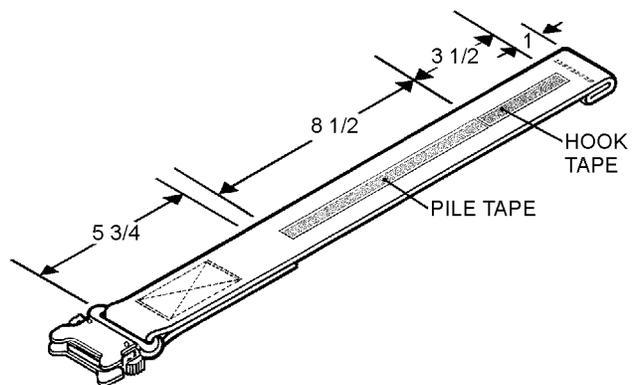
Step 5 - Para 17-63

17p63s05

6. Turn webbing with the folds facing the table.

7. From the end with the 1-inch fold, measure in 4 1/2 inches and mark webbing.

8. From the 4 1/2-inch mark made in step 7, measure 8 1/2 inches and mark webbing.



Steps 6 thru 8 - Para 17-63

17p63s06

9. Cut a 3 1/2-inch length of hook tape.

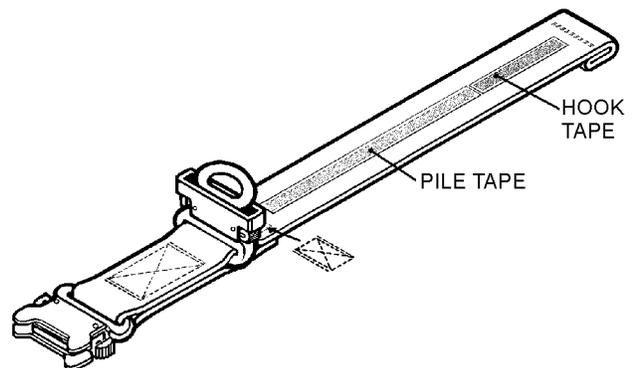
10. Place hook tape centered on webbing, 1 inch from the folded edge and sew hook tape to the webbing 1/8 inch from the hook tape edge.

11. Cut a 8 1/2-inch length of pile tape.

12. Place pile tape centered on webbing at the edge of the hook tape and sew pile tape to the webbing 1/8 inch from the pile tape edge.

13. With female receiver webbing on table, hook/pile tape facing up, lay a female receiver between the webbing fold created in step 5.

14. Sew webbing together using a 1 3/8 inch by 3/4 inch crossbox stitch.



Steps 9 thru 14 - Para 17-63

17p63s09

15. Cut 2, 4-inch lengths of cotton webbing. Set 1 aside for use in step 20.

16. Using 3/4-inch stencil letters, mark "LOWER" on the top edge of cotton webbing centered lengthwise.

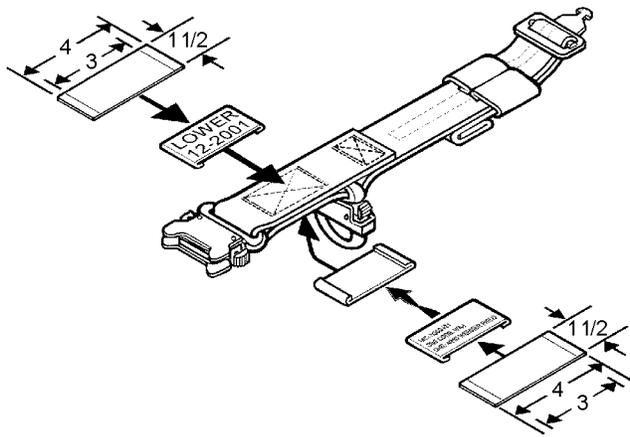
17. Using 1/2-inch stencil letters, mark the webbing with the date of manufacture under the word "LOWER".

18. Fold label webbing under 1/2 inch on both cut sides, and sew to either side of the short webbing, 1/8 inch from the edge of the label webbing.

19. Using 1/4-inch stencil letters, mark 4-inch webbing with the following information: unit identification, organizational code, unit name.

EXAMPLE: UIC: N000421
 ORG CODE: WA4
 UNIT: AIMD WEBSTER FIELD

20. Fold label webbing under 1/2 inch on both cut sides, and sew to the opposite side of the webbing where the "LOWER" label is attached, 1/8 inch from the edge of the label webbing.

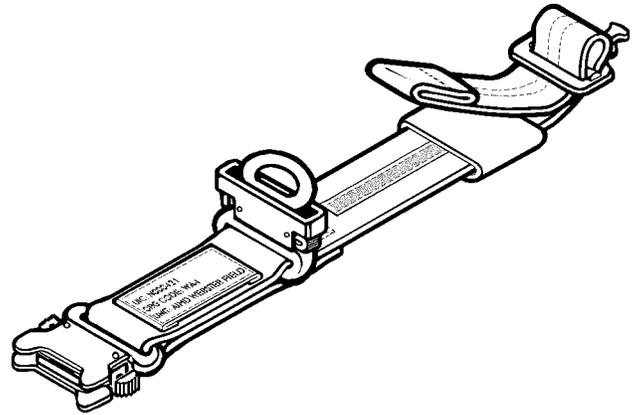


17p63s15

Steps 15 thru 20 - Para 17-63

21. Install keeper over hook and pile end of webbing.

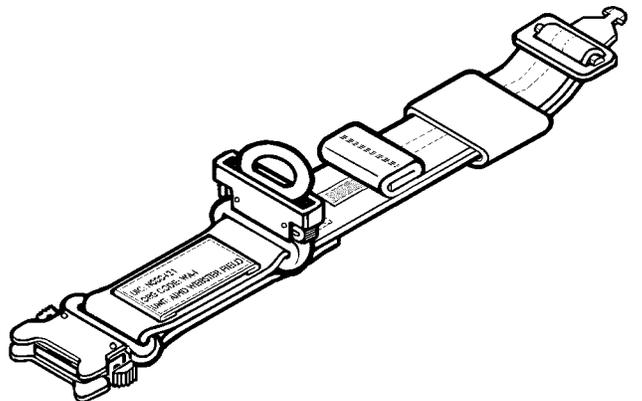
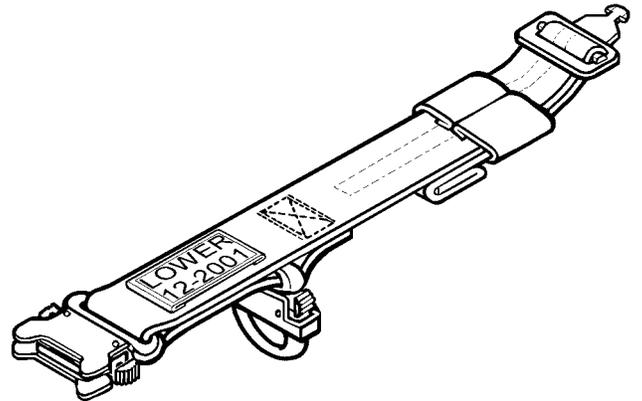
22. Install male fitting with bend of fitting facing inward.



17p63s21

Steps 21 and 22 - Para 17-63

23. Slide keeper over loose end of webbing, securing the adjusting end webbing to the hook and pile tape.



17p63s23

Step 23 - Para 17-63

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